

# Hotel Business®

## Hotels Make Strides in Sustainability

### **Hotel Nia Receives LEED Certification**

Hotel Nia, a newly opened Autograph Collection property in Menlo Park, CA, has achieved an LEED Silver building certification. Developed by Ensemble Investments with architectural design by Cuninghame Group Architecture and LEED Engineering by Integral Group, the presentation of this award represents a milestone achievement for the 11-story, 250-room hotel.

Along with adhering to sustainable attributes throughout the construction process—including more than 85% waste diversion and 28.8% of total building materials manufactured via recycled materials—Hotel Nia also kept construction as local as possible, with 38.41% of the total building materials manufactured and extracted within 500 miles of the project site. This represents a decrease in virgin materials needed and in environmental impacts from production.

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